

Customer
-

Title
Horizon.

Date
26/01/2015

Drawn By
WK

Material

Project
STD-1301-HORIZON (I)001 (I)

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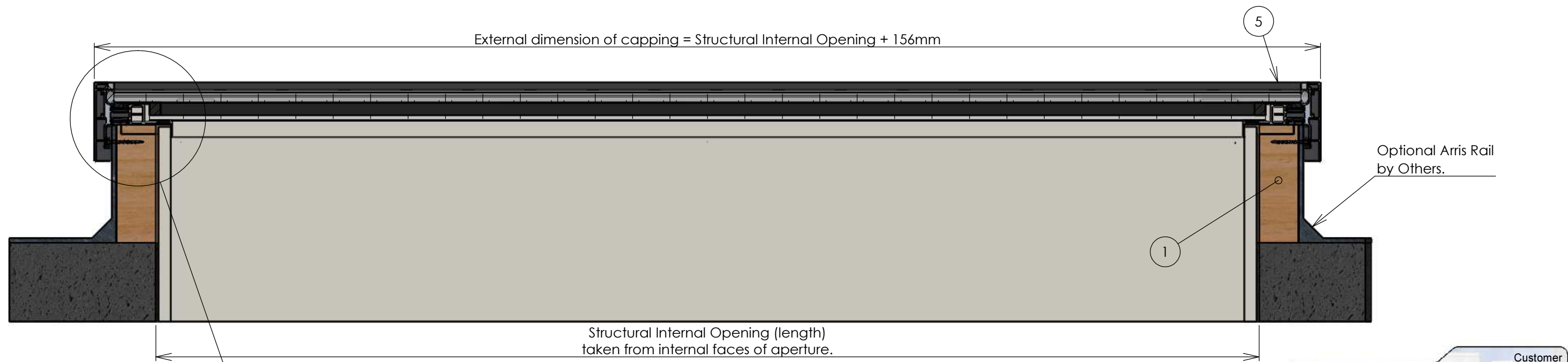
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Unit D1 Drinkstone Investment Park
Kempson Way
Bury St Edmunds
Suffolk IP32 7AR
0845 226 3172



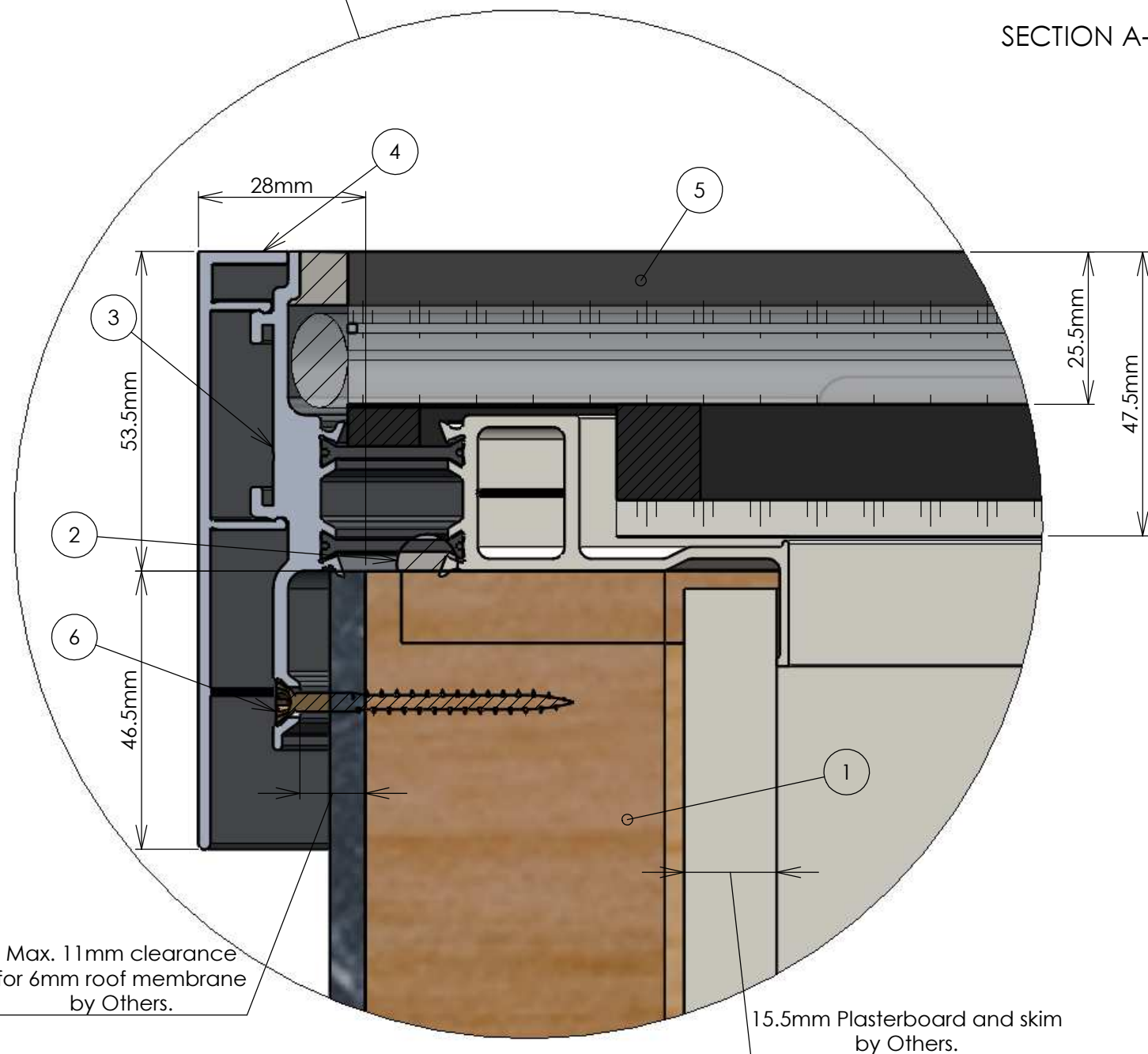
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ITEM NO.	DESCRIPTION	QTY.
1	50x150mm fully insulated upstand supplied by Sunsquare Limited.	1
2	8mm bead of neutral curing silicone sealant to perimeter of upstand applied prior to fitting of skylight.	N/A
3	Factory glazed frame constructed from extruded aluminium profile, thermally broken with polyamide insulation sections. Supplied as standard polyester powder coated to internal 9010 (White) and external RAL 9005 (Black).	1
4	Walk-on 47.5mm insulating glass unit.	1
5	Extruded aluminium 'clip-on' capping profile, supplied as standard polyester powder coated to RAL 7015 (Slate Grey).	4
6	4.5x50 Wood Screw.	12

ZONE	REV.	DESCRIPTION	DATE	APPROVED
REVISIONS				



SECTION A-A



Customer
-

Title
Horizon.

Date
26/01/2015

Drawn By
WK

Material
N/A

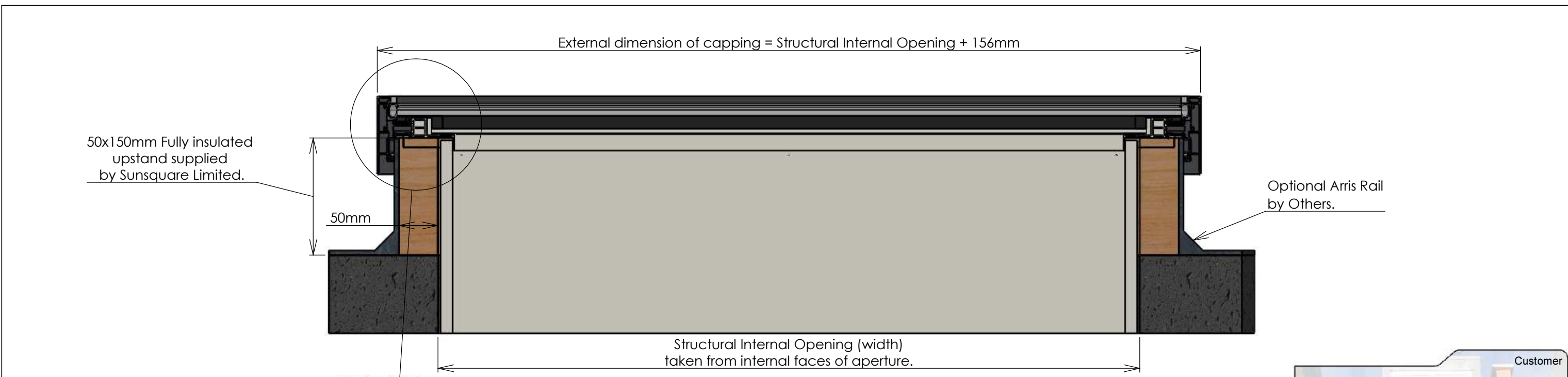
Project
STD-1301-HORIZON (I)002 (I)

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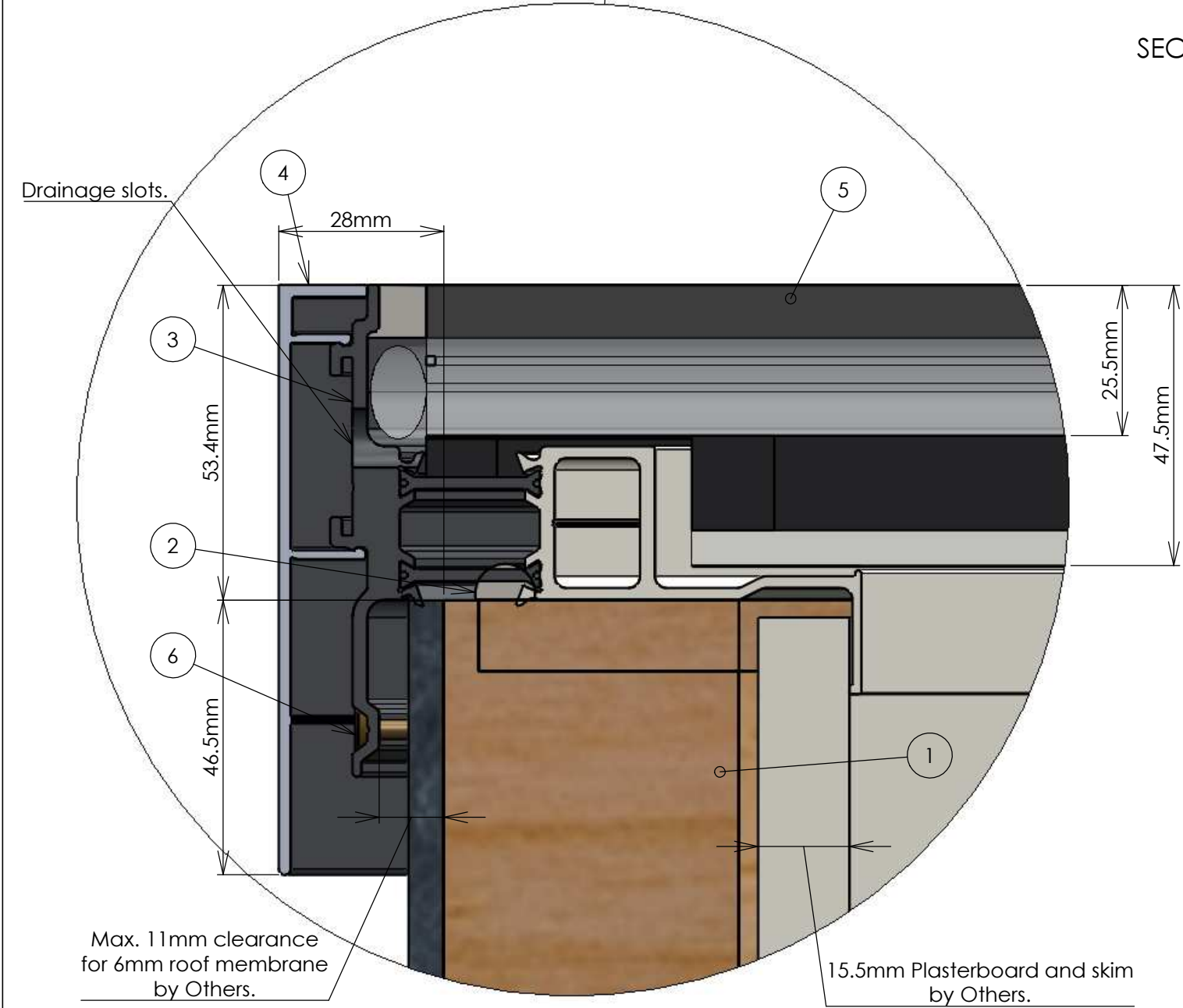
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3	Factory glazed frame constructed from extruded aluminium profile, thermally broken with polyamide insulation sections. Supplied as standard polyester powder coated to internal 9010 (White) and external RAL 9005 (Black).	1
4	Extruded aluminium 'clip-on' capping profile, supplied as standard polyester powder coated to RAL 7015 (Slate Grey).	4
5	Walk-on 47.5mm insulating glass unit.	1
6	4.5x50 Wood Screw.	12



SECTION B-B



ITEM NO.	DESCRIPTION	QTY.
1	50x150mm fully insulated upstand supplied by Sunsquare Limited.	1
2	8mm bead of neutral curing silicone sealant to perimeter of upstand applied prior to fitting of skylight.	N/A
3	Factory glazed frame constructed from extruded aluminium profile, thermally broken with polyamide insulation sections. Supplied as standard polyester powder coated to internal 9010 (White) and external RAL 9005 (Black).	1
4	Extruded aluminium 'clip-on' capping profile, supplied as standard polyester powder coated to RAL 7015 (Slate Grey).	4
5	Walk-on 47.5mm insulating glass unit.	1
6	4.5x50 Wood Screw.	12

Customer -

Title Horizon.

Date 26/01/2015

Drawn By WK

Material N/A

Project STD-1301-HORIZON (I)003 (I)

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Two at front and back drainage slots.

3 x Ø 5 Predrilled holes each side.

ITEM NO.	DESCRIPTION	QTY.
1	50x150mm fully insulated upstand supplied by Sunsquare Limited.	1
2	8mm bead of neutral curing silicone sealant to perimeter of upstand applied prior to fitting of skylight.	N/A
3	Factory glazed frame constructed from extruded aluminium profile, thermally broken with polyamide insulation sections. Supplied as standard polyester powder coated to internal 9010 (White) and external RAL 9005 (Black).	1
4	Extruded aluminium 'clip-on' capping profile, supplied as standard polyester powder coated to RAL 7015 (Slate Grey).	4
5	Walk-on 47.5mm insulating glass unit.	1
6	4.5x50 Wood Screw.	12

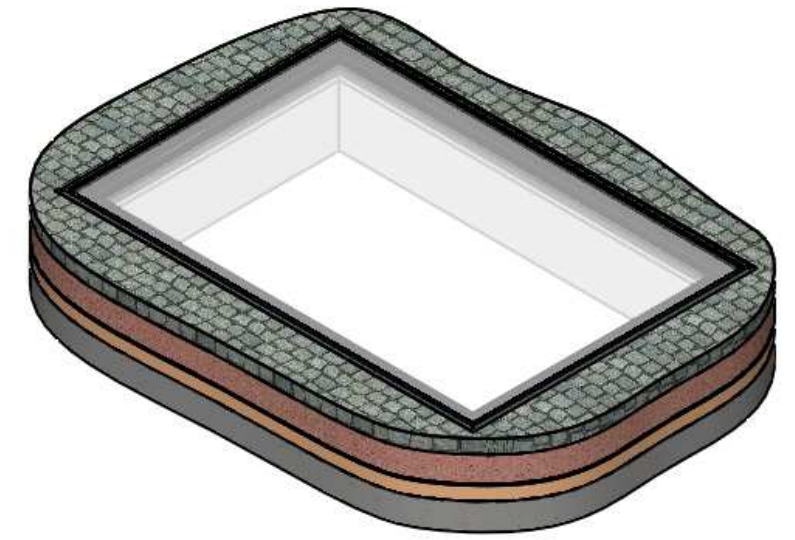
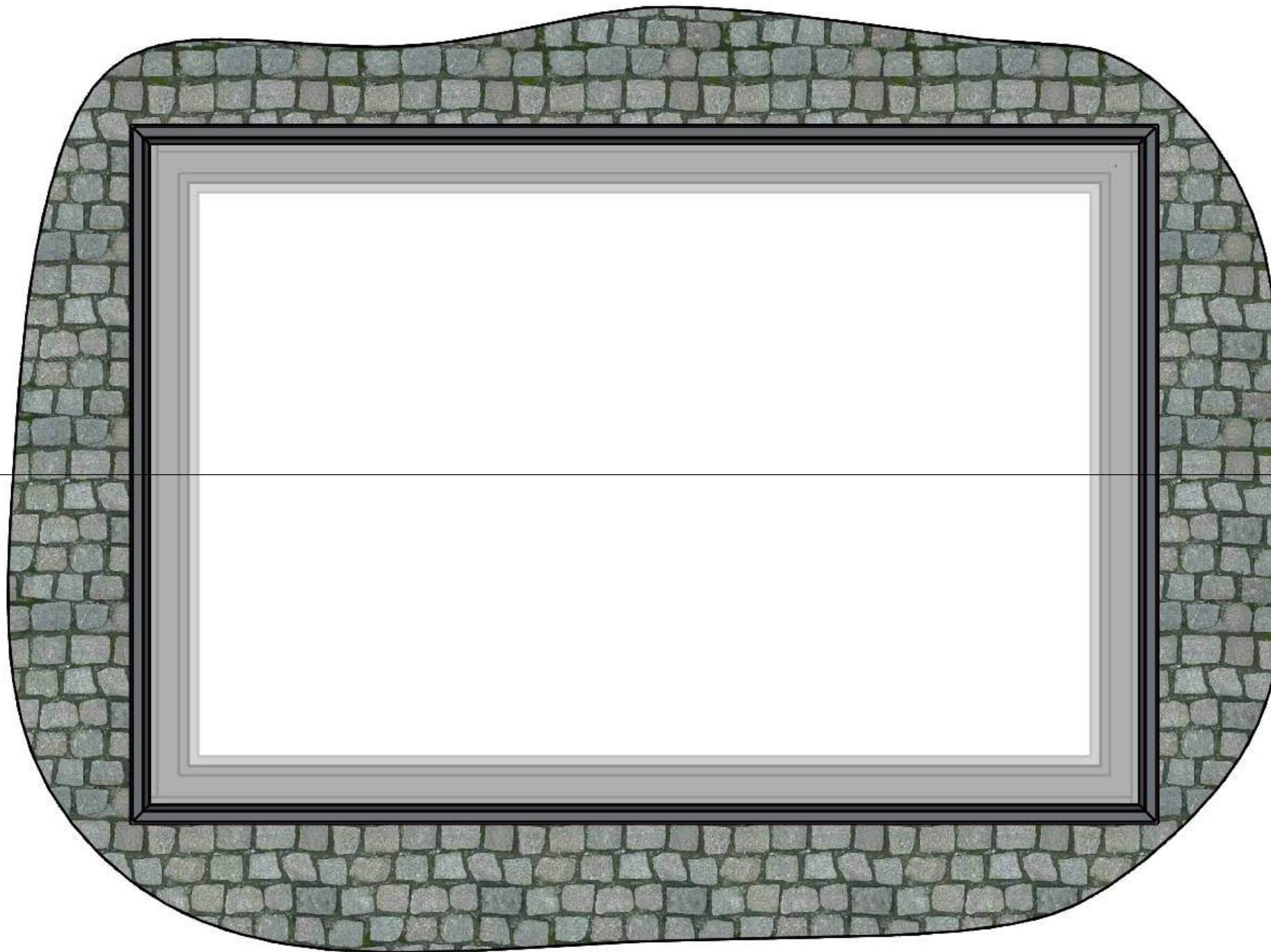
Customer	-
Title	Horizon.
Date	26/01/2015
Drawn By	WK
Material	N/A
Project	STD-1301-HORIZON (I)004 (I)

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Customer
-

Title
Horizon with paving slab.

Date
24/06/2015

Drawn By
WK

Material
N/A

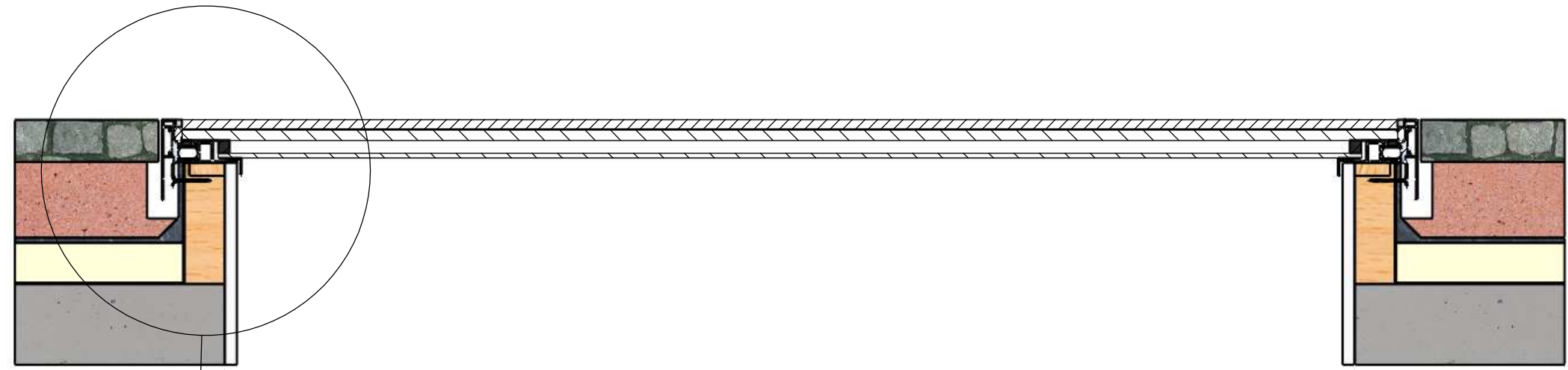
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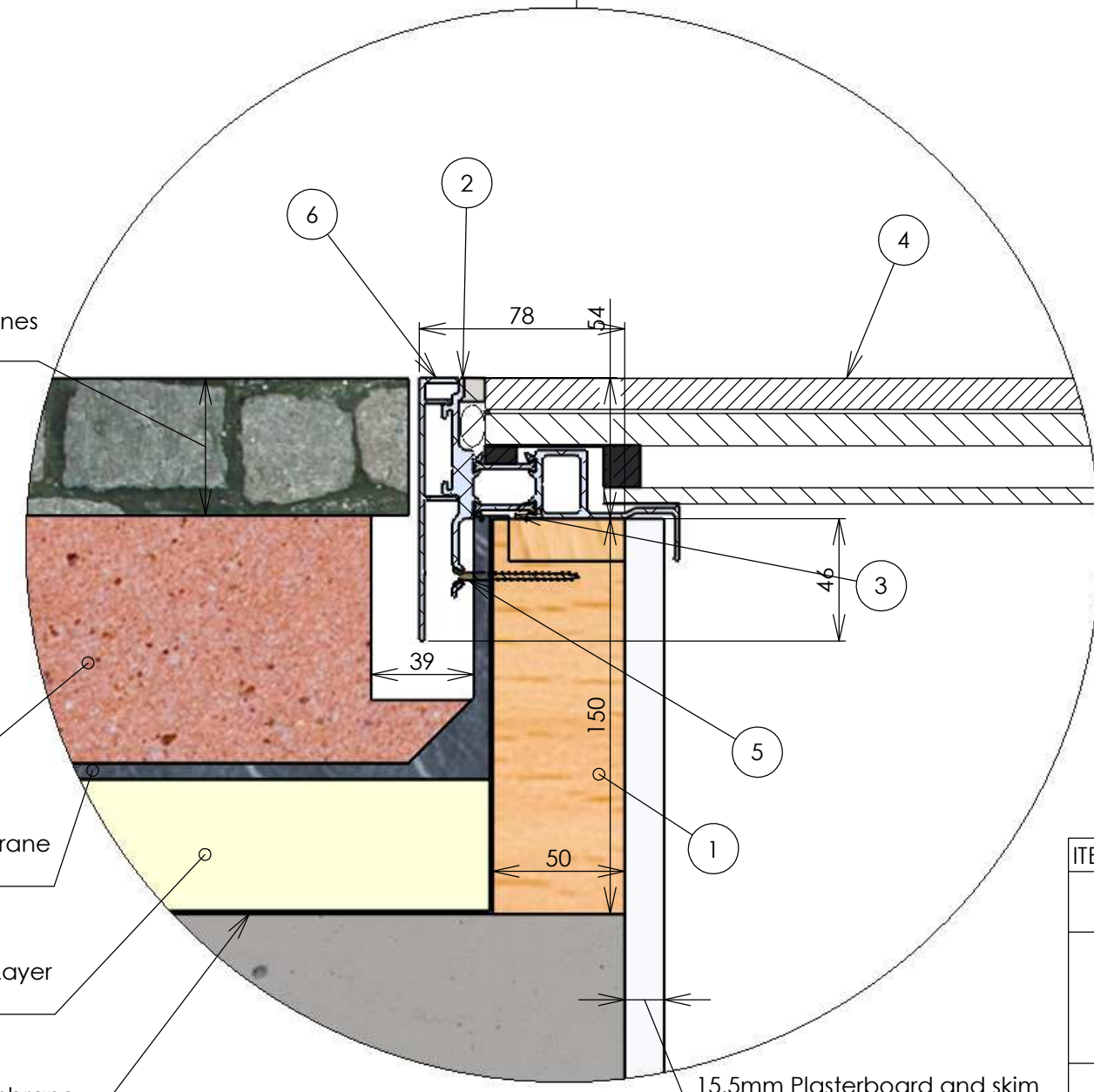


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Structural Internal Opening (width)
taken from internal faces of aperture.

SECTION C-C



52mm Paving stones
by Others.

Concrete Layer
by Others.

6mm Roof membrane
by Others.

50mm Insulation Layer
by Others.

Damp-proof membrane
by Others.

15.5mm Plasterboard and skim
by Others.

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3	8mm bead of neutral curing silicone sealant to perimeter of upstand applied prior to fitting of skylight.	N/A
4	Walk-on 47.5mm insulating glass unit.	1
5	4.5x50 Wood Screw.	12
6	Extruded aluminium 'clip-on' capping profile, supplied as standard polyester powder coated to RAL 7015 (Slate Grey).	4

Customer
-

Title
Horizon with paving slab.

Date
24/06/2015

Drawn By
WK

Material
N/A

Project
STD-1301-HORIZON (I)006 (I)

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