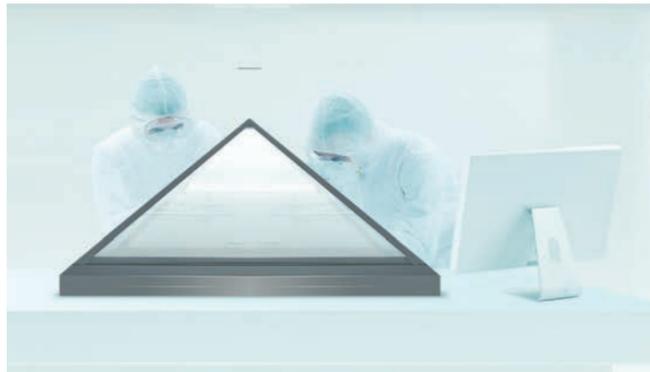




Design & Manufacturing Excellence

Since 2004, Sunsquare Limited have been pioneering skylight designs, always aiming for the highest possible specification. By choosing Sunsquare to fulfil your skylight needs you can be safe in the knowledge that each product has been designed truly for its purpose; refined through rigorous prototyping, manufactured in-house in the UK and offered with a full warranty.



Testing & Certification

Sunsquare are the first skylight manufacturer in the world to have been awarded a BSI KiteMark™ for their entire range.

Over a two year period rigorous laboratory testing was undertaken to assess the safety, weather tightness, air permeability and wind resistance, with standards being surpassed by quite some margin.



Believing in Better

At Sunsquare we believe in better, appreciating that our entire business and reputation is reliant on our ability to design effective products; because a good design makes good products and a good product makes a good business.

We hope that your experience of Sunsquare proves to be a positive one and we thank you for your custom.



Designed & Manufactured in Suffolk, England

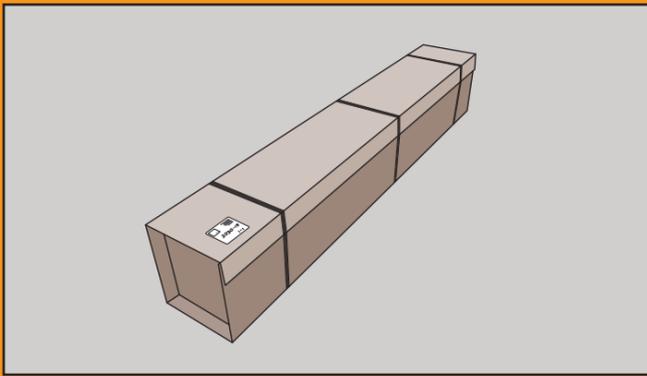


Sunsquare Limited
Kempson Way
Bury St Edmunds
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UPSTAND INSTALLATION MANUAL

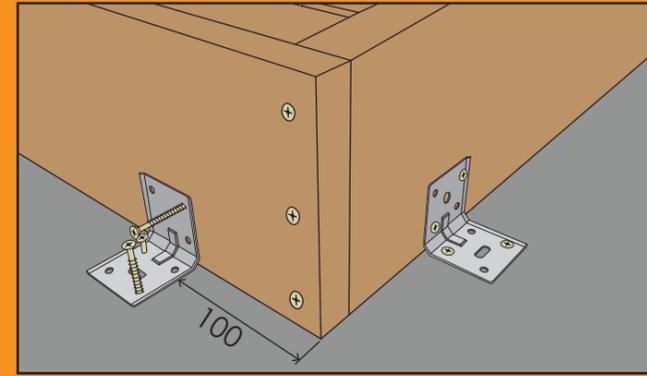




Step One :

It is important that you check the product packaging for any signs of damage, please report any issues to Sunsquare without delay.

All parts required will be found within this packaging and will include; Upstand Sections, Fixings & Brackets.



Step Six :

Position the fixing brackets supplied around the external perimeter of the upstand and first fixed to the vertical face.

Brackets should be placed 100mm from the external corners on all sides. (Larger upstands are supplied with additional brackets which should be placed evenly around the upstand perimeter.)

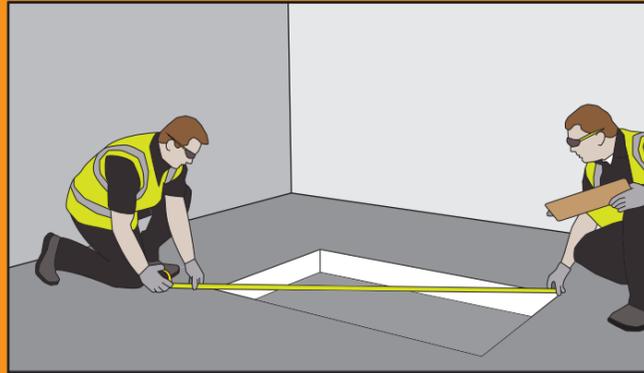
With all brackets in place, fasten the upstand to your roof deck using the fixings supplied.

Step Two :

Carefully measure the roof aperture, cross referencing these dimensions to those shown on your order.

Sunsquare skylights are manufactured to small tolerances, so an error at this stage could result in your skylight not fitting correctly.

As well as the length and width dimensions, it is critical to ensure that the two diagonal dimensions are the same. This will ensure that your aperture is square, allowing for easier internal lining and finishing once your skylight is installed.

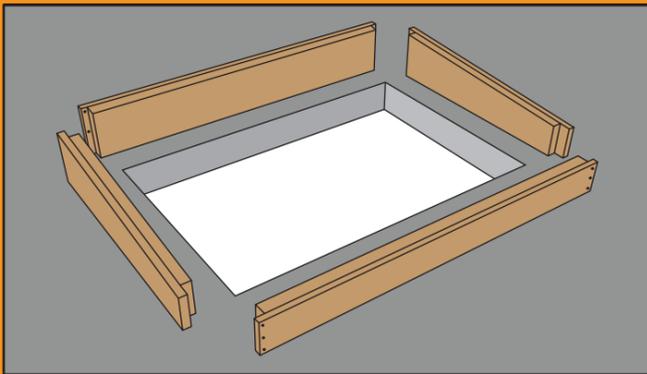


Step Seven :

It is critical to now double check the dimensions as once this stage is complete it is not possible for alterations to be made.

Pay particular attention to the diagonal dimensions, if you have installed the upstand square these will be the same.

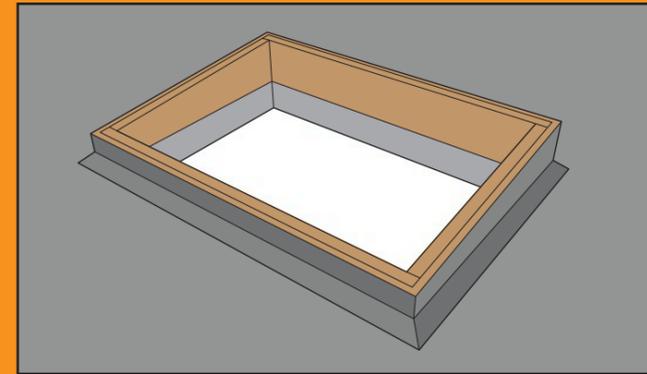
It is also recommended to check the level/s of the upstand, as you will only wish to have the upstand fall in a single direction.



Step Three :

Unpack the skylight sections and place them around the aperture, aligning the sections to create the desired fall direction.

Please ensure that you have the upstand sections positioned the correct way up, this will result in all internal and external corners sitting vertically (90°) to the roof surface. Also, at this stage, please ensure that you will have 150mm of upstand penetrating the roof finish, utilising solid and continuous packing beneath the upstand as necessary.



Step Eight :

This completes the installation of your Sunsquare upstand.

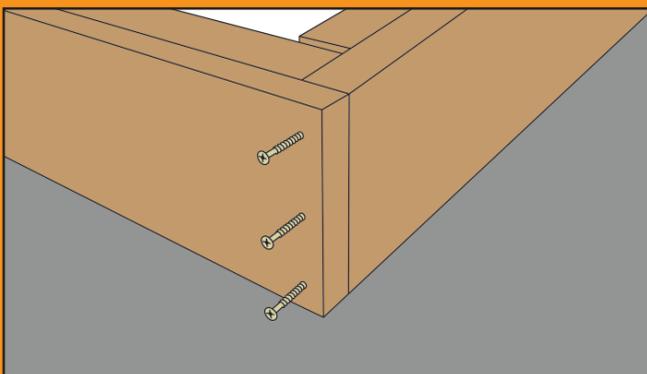
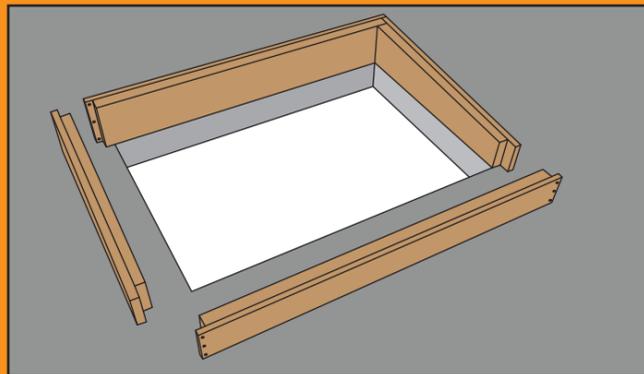
You are now ready to have your chosen roof finish installed.

Please note that the roof finishing should cloak the upstand to the vertical faces only, terminating flush with the top face of the upstand. Do not wrap the roofing material over the top of the upstand, as this can produce an uneven surface for your skylight to sit onto.

Step Four :

Position the upstand sections against the aperture, aligning the internal face of the upstand with the vertical face of the aperture.

Accurate alignment of the internal faces of the upstand with the aperture will make the installation of the plasterboard and any internal finishes must easier.



Step Five :

Fasten the tab sections of the front and rear of the upstand using the fixing screws supplied, through the pre-drilled fixing holes.

Be careful not to over-tighten these screws as you risk splitting the timber.

IMPORTANT NOTE:

TO SUCCESSFULLY COMPLETE THIS INSTALLATION YOU ARE ADVISED TO UTILISE TWO OPERATIVES.

YOU WILL REQUIRE THE FOLLOWING TOOLS:

- CORDLESS DRILL / DRIVER
- TAPE MEASURE
- PZ2 DRIVER BIT



Sunsquare take Health & Safety very seriously and we would recommend you protect yourself while installing your skylight by wearing safety boots, goggles and gloves...



If you experience any difficulty while installing your skylight, please contact our technical team for help by phone on 01284 723377